

IN THE CLAIMS:

Please amend the claims as follows:

Claim 1 (Currently amended): Base body for a drilling tool, in particular a reborer-roughing tool, whose front surface region $[(14)]$ can accommodate at least one cutting insert holder $[(2)]$, characterized in that at least one adjusting pin $[(4)]$ connected to the base body $[(1)]$ axially overlaps the cutting insert holder $[(2)]$ and/or the cutting insert $(3, 3', 3'')$, so that the radial adjustment of the cutting insert holder $[(2)]$ with respect to the base body $[(1)]$ can be carried out by measuring the radial deviation $[(a)]$ between a defined point of the cutting insert holder $[(2)]$ or the cutting insert $(3, 3', 3'')$ accommodated on the cutting insert holder $[(2)]$ and the adjusting pin $[(4)]$.

Claim 2 (Currently amended): Base body according to Claim 1, characterized in that a N number of cutting insert holders $[(2)]$ can be accommodated on the base body $[(1)]$ and N adjusting pins $[(4)]$ are provided, one of which is each associated with a cutting insert holder $[(2)]$ and/or a cutting insert $[(3)]$.

Claim 3 (Currently amended): Base body according to Claim 1, characterized in that the adjusting pin $[(4)]$ is centrally aligned with the axis of rotation of the tool.

Claim 4 (Currently amended): Base body according to claim 1 ~~any one of Claims 1 to 3~~, characterized in that the adjusting pin $[(4)]$ has a cylindrical form.

Claim 5 (Currently amended): Base body according to Claim 3, characterized in that the adjusting pin $[(4)]$ has the cross section of a regular polygon with N angles, whereby N is the number of cutting insert holders $[(2)]$, which can be on the base body $[(1)]$.

Claim 6 (Currently amended): Base body according to claim 2 ~~any one of Claims 2 to 5~~, characterized in that N is an odd number, ~~preferably 3~~.

Claim 7 (Currently amended): Base body according to claim 1 ~~any one of Claims 1 to 6~~, characterized in that the front surface $[(14)]$ has at least one groove $[(15)]$ running in the radial direction, which groove is intended to accommodate a preferably longitudinal projection $[(17)]$ of the cutting insert holder $[(2)]$ corresponding to the groove shape.

Claim 8 (Currently amended): Base body according to Claim 7, characterized in that the groove $[(15)]$ has an essentially U-shaped cross section.

Claim 9 (Currently amended): Base body according to Claim 7 ~~or 8~~, characterized in that the groove bottom has at least one projection $[(22)]$, preferably in the form of a stud, which is intended to engage in a recess $[(23)]$ in the cutting insert holder $[(2)]$ and to limit the radial adjustment of the cutting insert holder $[(2)]$.

Claim 10 (Currently amended): Base body according to claim 1 ~~any one of Claims 1 to 9~~, characterized in that a device $[(5, 6)]$ for supporting a cutting insert holder $[(2)]$ on the front surface $[(14)]$ is provided with variable retaining force.

Claim 11 (Currently amended): Base body according to Claim 10, characterized in that the device $[(5, 6)]$ for holding a cutting insert holder $[(2)]$ consists of a screw $[(5)]$, which is intended to reach through a longitudinal opening $[(7)]$ in the cutting insert holder $[(2)]$ and a spring, preferably a disk spring $[(6)]$.

Claim 12 (Currently amended): Base body according to claim 1 ~~any one of Claims 1 to 11~~, characterized in that a device ~~(13, 13')~~ is provided for axial adjustment of the cutting insert holder $[(2)]$.

Claim 13 (Currently amended): Base body according to Claim 12, characterized in that the device (13,13') for the axial adjustment of the cutting insert holder [(2)] consists of shims (13,13'), which are intended to be arranged between cutting insert holder [(2)] and front surface [(14)] of the base body [(1)].

Claim 14 (Currently amended): Base body according to claim 1 ~~any one of Claims 1 to 13~~, characterized in that for each cutting insert holder [(2)] a device [(21)] is provided for the radial adjustment of the cutting insert holder [(2)].

Claim 15 (Currently amended): Cutting insert holder for use with a base body [(1)] according to claim 1, ~~any one of Claims 1 to 14~~ with a seat for receiving a cutting insert (13,13', 13''), characterized in that a bearing surface [(19)] for supporting the cutting insert holder [(2)] on the front surface [(14)] of a base body [(1)] of a drilling tool has a preferably longitudinal projection [(17)] overlapping the bearing surface [(19)] for engaging in a groove [(15)] arranged on the front surface [(14)].

Claim 16 (Currently amended): Cutting insert holder according to Claim 15, characterized in that the cutting insert holder [(2)] has a device [(21)] for radial adjustment of the cutting insert holder [(2)] with respect to the base body [(1)].

Claim 17 (Currently amended): Cutting insert holder according to Claim 16, characterized in that the device [(21)] for radial adjustment of the cutting insert holder [(2)] comprises a screw [(21)], which is intended to abut against a stop element (4,22) firmly connected to the base body [(1)].

Claim 18 (Currently amended): Cutting insert holder according to Claim 17, characterized in that the screw [(21)] in the longitudinal direction runs through at least one part

of the longitudinal projection [(17)].

Claim 19 (Currently amended): Cutting insert holder according to claim 15 ~~any one of Claims 15 to 18~~, characterized in that the projection [(17)] has a preferably oblong recess [(23)], which is arranged in such a manner that a projection [(22)] located on the groove bottom [(15)] of the front surface [(14)] of the drilling tool engages in the recess [(23)] and thus the radial adjustment of the cutting insert holder [(2)] in the groove [(15)] is limited at least in one direction.

Claim 20 (Currently amended): Cutting insert holder according to Claim 19, characterized in that the projection [(17)] has a tapped hole [(9)], which in the longitudinal direction opens into the oblong recess [(23)].

Claim 21 (Currently amended): Cutting insert holder according to ~~any one of Claims 15 to 20~~, characterized in that a slotted hole [(7)] is provided for attaching the holder [(2)] to the base body [(1)] by means of a screw [(5)] extending through the slotted hole [(7)] and engaging in a threaded hole on the base body [(1)].

Claim 22 (Currently amended): Cutting insert holder according to Claim 21, characterized in that on the side of the slotted hole [(7)] facing away from the front surface [(14)] a countersink [(8)] is provided to seat a disk spring [(6)] arranged between screw head [(5)] and slotted hole [(7)].

Claim 23 (Currently amended): Drilling tool with a base body [(1)] according to claim 1, ~~any one of Claims 1 to 14~~ and at least one cutting insert holder with a seat for receiving a cutting insert, characterized in that a bearing surface for supporting the cutting insert holder on the front surface of a base body of a drilling tool has a preferably longitudinal projection

overlapping the bearing surface for engaging in a groove arranged on the front surface (2)

~~according to any one of Claims 15 to 22.~~

Claim 24 (Currently amended): Drilling tool according to Claim 23, characterized in that three cutting insert holders ~~[(2)]~~ are provided.